

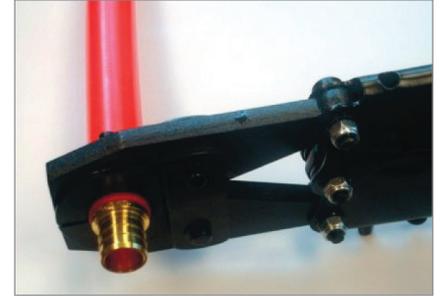
PEX Crimp Tools



1. Cut tubing end squarely. Check for and remove any burrs.



2. Slide crimp ring over end of tubing. Insert fitting into end of tubing until it stops. Position the crimp ring 1/8" to 1/4" from the end of the tubing and over the ribs of the fitting.



3. Place the crimping end of tool around the crimp ring and press the handles together.



4. Check for proper crimp with the Go/ No-Go gauge.

To replace jaws: For 69PTKH0015Q only

(Jaws cannot be replaced on any other Apollo crimp tools)



1. Pull the tool handles apart to open the jaws fully.



2. Slide one side of the jaws into the tool and under the pin. The magnets will click the jaw into place when properly aligned.



3. Repeat step 2 with the other jaw. To remove the jaw, pull it down then out of the tool.

Apollo PEX Crimp Rings		
APXCR3810PK	3/8"	10 Pack
APXCR1210PK	1/2"	10 Pack
APXCR1225PK	1/2"	25 Pack
APXCR1250PK	1/2"	50 Pack
APXCR12100JR	1/2"	100 Pack Jar
APXCR3410PK	3/4"	10 Pack
APXCR3425PK	3/4"	25 Pack
APXCR34100JR	3/4"	100 Pack Jar
APXCR15PK	1"	5 Pack
APXCR125PK	1"	25 Pack

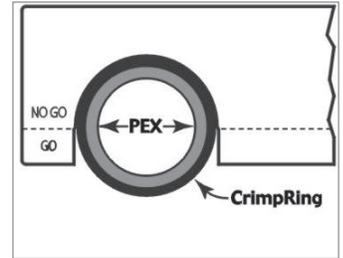
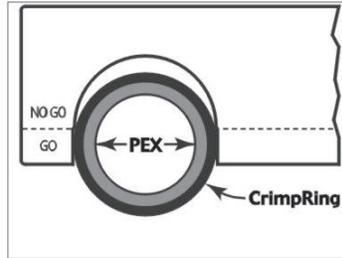
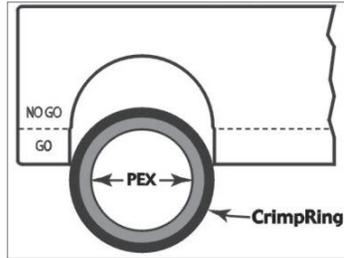
Apollo PEX PRO Crimp Rings		
APXCR12LT	1/2"	10 Pack
APXCR12LTJR	1/2"	75 Pack Jar
APXCR34LT	3/4"	10 Pack
APXCR34LTJR	3/4"	50 Pack Jar

The 69PTKH0015Q tool without jaws inserted is to be used for crimping 1 in. crimp rings. No separate jaws are needed for 1 in. crimps.



INSTRUCTION SHEET

PEX Crimp Tool Go/No-Go Gauge



1. Slide the correct slot on the gauge around the crimped ring.

2. If the ring does not fit into the slot at all, then the crimp is a "No-Go". Adjust the crimping force on the tool and re-crimp the ring.

3. If the ring slides into the slot and stops in the "Go" range at least at one point, then the crimp is good. The ring will not fit the go range all the way around it.

4. If the ring slides all the way into the slot, then the crimp ring is compressed too small and is a "No-Go". Remove the ring and adjust the crimping force on the tool.

How to adjust the crimp force:



1. Open the handle, then loosen the nut on the screw with the numbers surrounding it.



2. Push and rotate the screw. Increase the number for more crimp force. Decrease the number for less crimp force.



3. Push the screw back into place and tighten the nut.

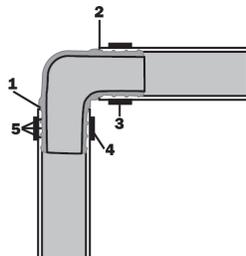
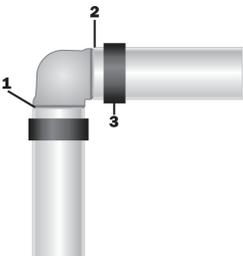


Illustration of a good connection:

1. Fitting shoulder location.
2. Pipe is cut square and stops at fitting shoulder.
3. Position the CrimpRing 1/8" - 1/4" from the end of the pipe, directly over two end ribs of the fitting.
4. The CrimpRing is evenly compressed over the pipe and shows no evidence of uneven distortion.
5. The PEX material is uniformly compressed between the ribs, resulting in a leak-free, quality joint.